



Best Practice	OPTIMISATION OF TEMPERATURE DIFFUSION (DELTA T-SYNDROME)	HYDR-03
Application	Heat distribution	
SME sector	All	
SME Sub-sector	All	
Technical description	<p>The difference between inlet and return temperature is called delta T.</p> <p>Basically, the transported heat energy is proportional to delta T, according to the following formula for calculating the heat flow:</p> $\dot{Q} = \dot{V} \times \Delta T \times c \times \rho$ <p> c specific heat capacity[J/(kg*K)] ρ density [kg/m³] Ṽ volume flow [m³/s] ΔT delta T [K] </p> <p>If delta T is low, the emitted heat to the user is low and the warm water is circulated, thus indicating bad efficiency of the system.</p> <p>Main indicators:</p> <ul style="list-style-type: none"> • Low delta T • High return temperatures 	
Recommendation for optimisation	<p>There are several ways to optimize temperature separation:</p> <p>Reduction of the return temperature</p> <ul style="list-style-type: none"> • Return temperature reduction by installation of buffer tanks with fresh water module in residential buildings • Return temperature reduction with efficient hydraulic separators • High-efficient frequency-controlled pumps • Renovation of the control components • Use of new regulation valves <p>Raising return temperature</p> <p>It is not always neither possible nor feasible to lower the return temperature. Some heat sources (e.g., condensing boilers) don't operate optimally, if delta T exceeds 20°C.</p>	



	If this happens, the return temperature has to be raised by using a special mixing valve, which mixes part of the inlet flow to the return flow. The rise in temperature is controlled by a shunt pump.	
Economics	Depending on the system, some components, such as pumps, need to be replaced, resulting in higher investment costs (400-1,000 EUR).	
Energy savings	Reducing the temperature of the return flow can reduce the energy consumption of the system by 0.6% for each °C. A lot of energy is also directed to the pumps, which are needed to circulate the fluid. Lowering the temperature of the return flow results in a decrease in the necessary volumetric flow rate and this reduces the energy consumption of the pumps. An increased difference of 10°C can save up to 40% of the electricity used by the pumps.	
Economic savings	Up to 40%	
Average Payback Time	Less than 3 years or 3-6 years (depending on the system, some components, such as pumps need to be replaced, resulting in higher investment costs).	
Emissions	Reducing CO ₂ emissions	
Environmental benefits	Reducing CO ₂ emissions	
Main NEBs (Multiple benefits)	<input checked="" type="checkbox"/> Environmental benefits <input type="checkbox"/> Increased productivity <input type="checkbox"/> Work environment/ Health/Safety <input type="checkbox"/> Increased competitiveness <input type="checkbox"/> Maintenance	Environmental benefits come from reduced CO ₂ emissions.
Replicability	High	
Related measures	<ul style="list-style-type: none"> • HYDR-01: Insulation • HYDR-02: Hydraulic balancing 	
References	Bauer M.: Leitfaden zur Optimierung von Wärmeverteilung, Wien 2018 Kulterer K.: Leitfaden technische Wärmeisolierung, Wien 2017 Novak K.: Energy recovery, The technical potential of large and industrial heat pumps, 2017	



<https://www.ee-ip.org/articles/detailed/87f4ab4b1d6c3c767a9dcae1e30b0808/the-technical-potential-of-large-and-industrial-heat-pumps/>

Wolff D.: Einsparpotenzial des hydraulischen Abgleichs ist hoch, 2009

<https://www.co2online.de/energie-sparen/heizenergie-sparen/hydraulischer-abgleich/kommentar-hydraulischer-abgleich-einsparpotential/>

ASUE, Arbeitsgemeinschaft für sparsamen und umweltfreundlichen Energieverbrauch: Optimierung von Wärmenetzen bei KWK-Anlagen

This Best Practice was developed by the Impawatt Project (GA No. 785041) and adapted for the GEAR@SME Project (GA No. 894356)